Wausau 2250i-XP Series INvent.PLUS Fixed and Operable Composite Frame Windows

Wausau Window and Wall Systems® INvent.PLUS™ windows offer European benchmark thermal performance - but with clean styling and narrow sightlines attuned to U.S. architectural preferences.

Innovative, composite framing design creates an AAMA AW Class architectural window series with best-in-class R6 fixed and R5 operable performance. No-compromise product selection is made possible by a unique combination of 45% aluminum extrusions and 55% engineered polymers (by volume).

Features

- AAMA AW-100 Architectural Performance Class
- 15 psf static and cyclical water resistance;
 <0.10 cfm/sqft air infiltration
- 3-11/16" frame depth with 44 mm polyamide thermal barrier and foam cavity fillers
- 1/8" principal wall thickness; dual-color finish optional
- Incorporates engineered polymers and aluminum extrusions where their inherent material properties are best-suited
- Narrow sightlines and flush, convection-baffled, operable vents; in- or out-swing casement; top-hinged, hopper or awning (pictured)
- Accepts triple insulating glass for lowest U-Factors; or double insulating glass with Viracon RoomSide[™] low-E
- 1" glass offset complements curtainwall and storefront systems
- Heavy butt hinges or concealed, stainless steel, four-bar friction hinges carry triple glazing with ease
- Full line of INvent[™] trim and installation accessories; optional integral between-glass blinds with 5/8" aluminum slats

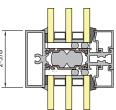


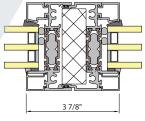
2250i - XP Glazing	Allowable Air	Water Resistance	Minimum NFRC U-Factor BTU/hr.sqft.°F	NFRC CR AAMA CRF _r Condensation Resistance	STC OITC
Fixed Triple IG	0.10 cfm/sqft @ 6.24 psf	15 psf	0.16	74 CR 83 CRF,	34 to 41 STC 28 to 35 OITC
Vent Triple IG			0.20	72 CR 76 CRF,	
Fixed RoomSide™Low EIG			0.25	49 CR	
Vent RoomSide [™] Low EIG			0.30	49 CR	
Fixed Viracon VE1-2M			0.30	60 CR	
Vent Viracon VE1-2M			0.33	59 CR	

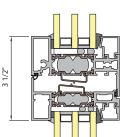
Performance can vary with glass and hardware package selected. Minimum vent sizes apply for certain hardware packages.

www.wausauwindow.com Download comprehensive details, specifications and product performance information.

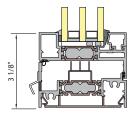
Details R6 Fixed Windows R5 Operable Windows

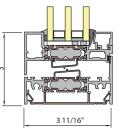






2250i-XP INvent.PLUS





Window Hardware For Occupant or Custodial Operation -Durable and Attractive Designs



Production line sampling, including inspection and water testing prior to shipment, helps ensure real-world performance equal to the laboratory.







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